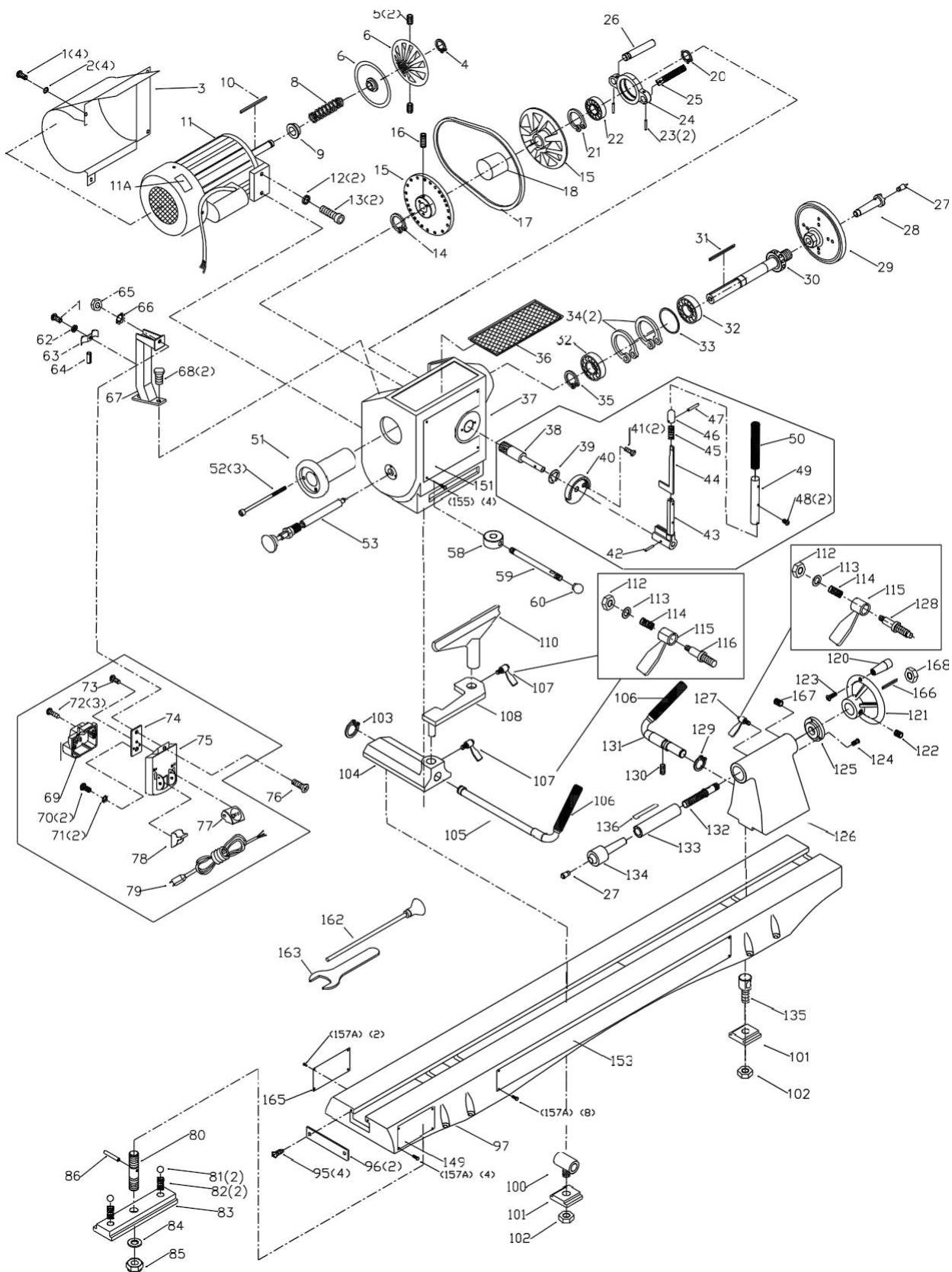


ПОКОМПОНЕНТНЫЙ ЧЕРТЕЖ ТОКАРНОГО СТАНКА ЛВ W0903Х

ЧЕРТЁЖ № 1 ОСНОВНАЯ СХЕМА



ПЕРЕЧЕНЬ ДЕТАЛЕЙ И СБОРОЧНЫХ ЕДИНИЦ ТОКАРНОГО СТАНКА JIB W0903X

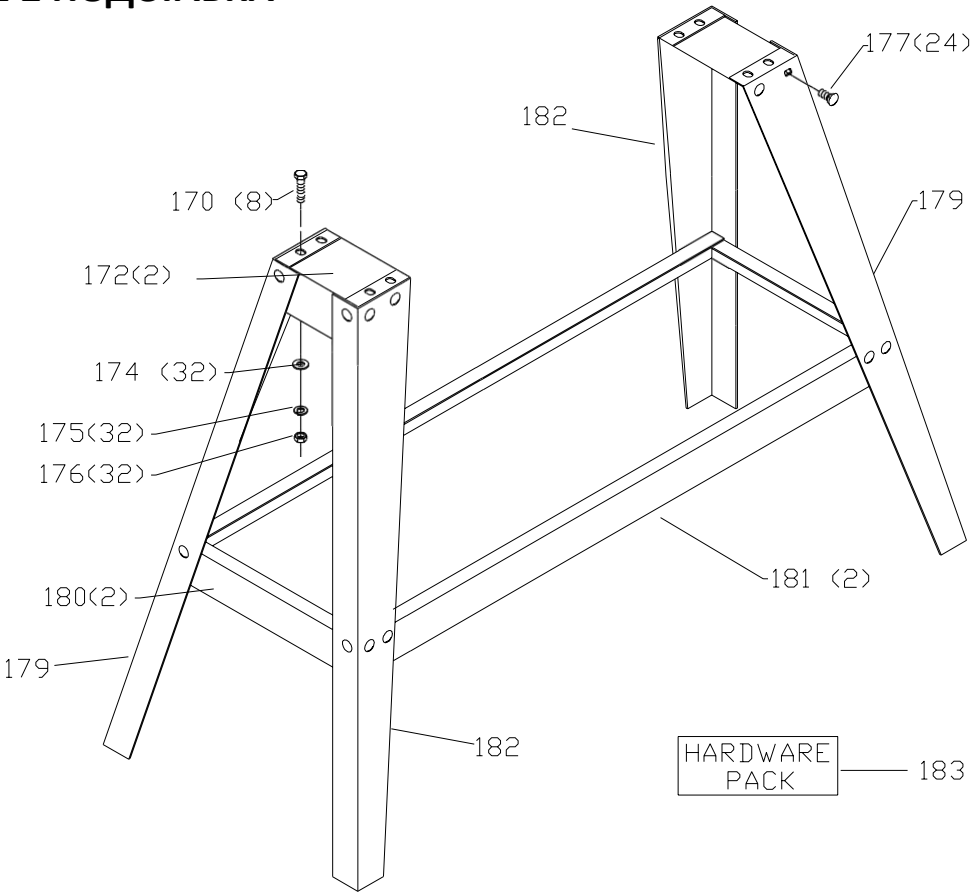
Ref.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	1342455	PAN HD SCREW
2	1320101	EXT TOOTH WASHER
3	901741	MOTOR COVER
4	901734	EXT RETAINING RING
5	1243321	HEX SOC SET SCREW
6	909945	PULLEY SET
8	901737	SPRING
9	901738	SPRING BUSHING
10	901739	KEY
11	901740	MOTOR
11A	903260	MOTOR PLATE
12	1243360	LOCK WASHER
13	1243561	HEX SOC HD SCREW
14	901782	EXT RETAINING RING
15	909946	PULLEY SET
16	1246161	HEX SOC SET SCREW
17	901731	V-BELT
18	901722	BUSHING
20	901766	EXT RETAINING RING
21	901770	EXT RETAINING RING
22	901729	BEARING
23	1246081	PIN
24	901728	YOKE
25	901727	SPLINE
26	901765	FOLLOWER
27	1340945	CENTER POINT
28	1340946	DRIVE CENTER, INCL.: REF. 27
29	901793	FACE PLATE
30	901719	SPINDLE
31	901720	KEY
32	901721	BEARING
33	901724	WAVE WASHER
34	901725	RETAINING RING
35	901733	RETAINING RING
36	901723	RUBBER PAD
37	901742	HEADSTOCK
38	901743	GEAR SHAFT
39	901744	RETAINING RING
40	901745	SPEED INDICATOR PLATE
41	1344950	FLAT HD SCREW
42	1246110	PIN
43	901752	VARIABLE SPEED HANDLE
44	901751	LOCK PLATE
45	901750	SPRING
46	901749	BUTTON
47	901747	PIN
48	1310159	PAN HD SCREW
49	901748	TUBE
50	901746	RUBBER SLEEVE COVER
51	901798	HAND WHEEL
52	901787	M6X108 SCREW HEX SOC HD
53	903751	INDEXING ASSEMBLY
58	901753	LOCK PLATE
59	901754	LOCK SHAFT
60	901755	KNOB
62	1343533	LOCK WASHER
63	901809	WIRE CLIP
64	901808	WIRE SLEEVE
65	1243398	HEX NUT
66	1310216	EXT TOOTH WASHER
67	901799	SWITCH SUPPORT BRACKET
68	1347781	HEX HD SCREW
*	903737	SWITCH ASSEMBLY, INCL.: REF. 69 THRU 79
69	901769	BACK SWITCH BOX
70	1342455	PAN HD SCREW
71	901804	RETAINING RING
72	901806	M4.2 X 16MM SCREW
73	901805	M4.2 X 12MM SCREW
74	901803	WIRING PLATE

Ref.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
75	901802	FRONT SWITCH BOX
76	1246016	HEX HD SCREW
77	901800	SWITCH GUARD
78	901801	SWITCH
79	901811	POWER CORD
80	901781	BOLT
81	901785	BALL
82	901786	SPRING
83	901783	LOCK PLATE
84	901784	M16 FLAT WASHER
85	1313165	LOCK NUT
86	1330261	SPRING PIN
95	1246045	CHEESE HD SCREW
96	901790	STOP PLATE
97	901780	BED
*	903735	TOOL REST ASSEMBLY, INCL.: REF. 100 THRU 116
100	901778	BOLT EYE
101	901779	LOCK PLATE
102	1313165	LOCK NUT
103	901761	RETAINING RING
104	901763	TOOL REST BASE
105	901764	ECCENTRIC SHAFT
106	901759	SLEEVE
107	n 913044	HANDLE ASSY, T2, INCL.: REF. 112 THRU 116
	903739	HANDLE ASSY, T1, INCL.: REF. 112 THRU 116
108	901758	TOOL REST BRACKET
110	901756	TOOL REST
112	1343642	M6 X 1.0 NUT
113	1246140	M6.4 WASHER
114	901757	SPRING
115	n 909935	HANDLE, T2
	901760	HANDLE, T1
116	901726	STUD
120	901771	HANDLE
121	n 912044	HANDLE, T2
	901772	HANDLE, T1
122	1342125	HEX SOC HD SCREW, T1
123	1246053	HEX SOC HD SCREW
124	1344933	HEX SOC HD SCREW
125	n 912043	PLATE, T2
	903750	PLATE, T1
126	n 912041	TAIL STOCK, T2
	901773	TAIL STOCK, T1
127	n 913043	HANDLE ASSY, T2, INCL.: REF. 112,113,114,115, & 128
	903738	HANDLE ASSY, T1, INCL.: REF. 112,113,114,115, & 128
128	901762	STUD
129	901768	EXT RETAINING RING 19
130	1243303	HEX SOC SET SCREW
131	901767	ECCENTRIC SHAFT
132	n 912045	SPINDLE SCREW, T2
	901774	SPINDLE SCREW, T1
133	n 912042	QUILL, T2
	901775	QUILL, T1
134	1342071	LIVE CENTER, INCL.: REF. 27
135	901776	SPECIAL BOLT
136	903262	QUILL SCALE
149	900924	WARNING LABEL ENG & SPAN
151	903254	VS LABEL
153	903256	NAME PLATE
157A	1310016	DRIVE SCREW
162	901791	KNOCKOUT BAR
163	901792	SPINDLE WRENCH
165	900924	WARNING LABEL
166	n 1347582	KEY, T2
167	n 1246132	M08 X 1.25 X 16MM HEX SOC SET SCREW, T2
168	n 1313165	M16 X 2.0 LOCK NUT, T2
*		NOT SHOWN ASSEMBLED

ЧЕРТЁЖ № 2 ПОДСТАВКА



Ref.		
No.	Part No.	Description
170	1246093	SCREW-HEX HD
172	901813	BED MOUNTING PLATE
174	1243526	FLAT WASHER
175	1246157	LOCK WASHER
176	1243398	HEX NUT
177	1349177	CARRIAGE HD SCREW
179	901812	LEG
180	901814	SHORT BRACKET
181	901816	LONG BRACKET
182	903746	LEG
183	903745	STAND HARDWARE PACK